

Date: Thursday, 31/07/2008 7:35:50 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CLAMP
Job Number	: 40836		
Estimate Number	: 12513		
P.O. Number	:	Part Number	: D3544041
This Issue	: 31/07/2008 S.O. No. :	Drawing Number	: D3544 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 36760	Material	:
Written By	:	Due Date	: 07/08/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>MF 08-07-31</u>		
Comment	: Est Rev:A New Issue 06-08-29 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2947	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Clamp

Batch: 36824

2.0	D2182	Heat Shrink
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Comment: Qty.: 0.6143 f(s)/Unit Total : 12.2850 f(s)

Heat Shrink

Cut at 7.0" Long

Batch: B17067

SP
2.0x

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3544

08/07/31 (20)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/07/31 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 460

08/07/31 (20)
SP

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 40836

Part Number: D3544041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/01

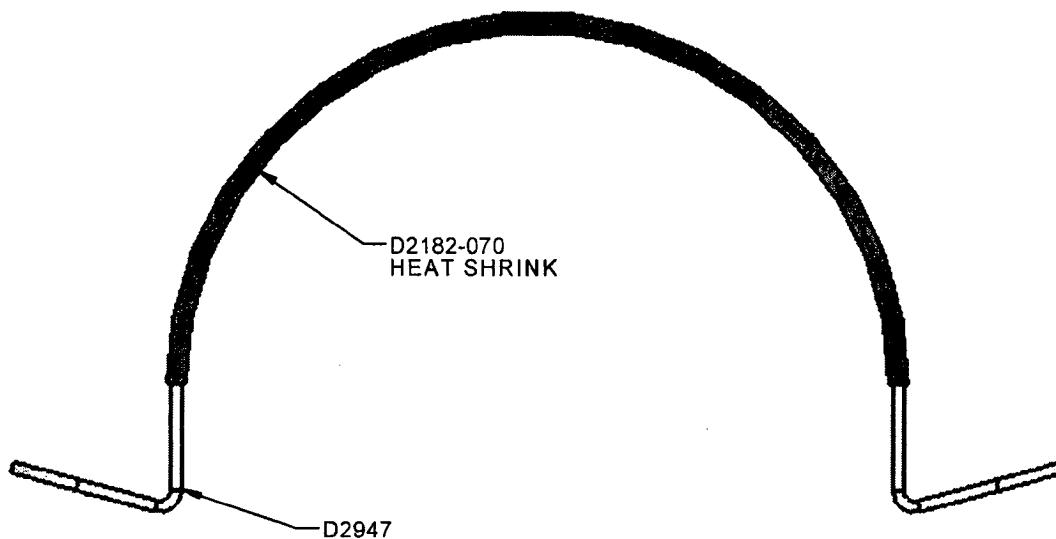
Job Completion



U 08-08-01



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A
DATE 06.08.11	TITLE CLAMP	SHEET 1 OF 1 SCALE 1:1	
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



D3544-041 CLAMP

40836

RELEASED

06.08.23 [Signature]

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